



Sauer Compressors



Oil-free piston compressor

- 3.0–5.5 kW
- Suction pressure max. 16 bar(abs)
- Final pressure max. 101 bar(abs)
- 30–70 Nm³/h
- Gas-tight with built-in motor

HAUG.Mercure



OIL FREE



ZERO LEAKAGE



HIGH EFFICIENCY

Dependable up to 500 bar – anywhere, anytime, anygas.

■ OXYGEN



Oil-free booster compression of oxygen

HAUG oxygen compressors are used as boosters for an on-site gas production plant. Oxygen is generated using a PSA-, VPSA- or membrane system. Depending on the process, the pressure from the gas generation plant is either at atmospheric pressure (VPSA) or at around 4 bar (PSA). Depending on the application for which the oxygen is being used, the pressure has to be increased. This is achieved using a booster compressor.

The oxygen compatibility is ensured by high quality materials and a completely oil-free compression. The compressor components that come into contact with the medium are specially selected and cleaned for operation with oxygen.

■ NITROGEN AND AIR (CDA)

Oil-free booster compression of nitrogen and air (CDA = Clean Dry Air)

HAUG nitrogen compressors are used as boosters for an on-site gas production plant or for a pressure increase from an existing pressurized nitrogen network. As a result of the oil-free and gas-tight construction, contamination of the gas by oil or ambient air is prevented.

Oil-free compressed air booster compressors are used for a local pressure increase at the workplace. Raising the pressure locally saves energy and money. The central compressed air supply is operated at a lower pressure. Only a partial compressed air flow is compressed to the higher final discharge pressure by the booster compressor.



HAUG.Mercure compressors for oxygen compression

| | min. suction pressure in bar(abs) | average suction pressure in bar(abs) | max. suction pressure in bar(abs) | max. final discharge pressure in bar(abs) | Flow rate in Nm ³ /h at average suction pressure and motor speed of 1430 rpm | Motor power in kW |
|-----------------------------|-----------------------------------|--------------------------------------|-----------------------------------|---|---|-------------------|
| HAUG.Mercure 21E 45 LM-L | 5.0 | 6.0 | 7.0 | 16 | 36.8 | 4.0 |
| HAUG.Mercure 21E 60 LM-L | 4.0 | 5.0 | 6.0 | 15 | 55.4 | 5.5 |
| HAUG.Mercure 21E 80+60 LM-L | 4.0 | 5.0 | 6.0 | 12 | 71.9 | 5.5 |
| HAUG.Mercure 22E 60-40 LM-L | 4.0 | 5.0 | 6.0 | 26 | 28.3 | 4.0 |
| HAUG.Mercure 22E 80-45 LM-L | 1.0 | 1.2 | 1.4 | 11 | 11.4 | 4.0 |

HAUG.Mercure compressors for compression of nitrogen and air

| | min. suction pressure in bar(abs) | average suction pressure in bar(abs) | max. suction pressure in bar(abs) | max. final discharge pressure in bar(abs) | Flow rate in Nm ³ /h at average suction pressure and motor speed of 1430 rpm | Motor power in kW |
|-----------------------------|-----------------------------------|--------------------------------------|-----------------------------------|---|---|-------------------|
| HAUG.Mercure 21E 45 LM-L | 6.0 | 8.0 | 10.0 | 16 | 52.1 | 4.0 |
| HAUG.Mercure 21E 60 LM-L | 6.0 | 8.0 | 10.0 | 16 | 94.8 | 4.0 |
| HAUG.Mercure 22E 60-40 LM-L | 6.0 | 8.0 | 10.0 | 41 | 23.6 | 4.0 |
| HAUG.Mercure 22E 80-45 LM-L | 6.0 | 7.5 | 9.0 | 36 | 42.4 | 4.0 |



Oil-free recovery and compression of SF₆ gas

SF₆ gas is a halogen compound which has a very negative impact on the environment. The greenhouse effect of SF₆ is 23,900 times greater as for the same quantity of CO₂. SF₆ gas is one of the six greenhouse gases which are prohibited from freely escaping into the atmosphere. The harmful effect on the environment makes the safe and gas-tight use of SF₆ an important issue for the whole society. It is absolutely essential to use gas-tight equipment and gas-tight processes in connection with SF₆.

HAUG SF₆ compressors are used throughout the world by leading manufacturers of SF₆ recovery plants for gas-tight and oil-free compression.

| HAUG.Mercure compressors for compression of SF ₆ gas | | | | | | |
|---|-----------------------------------|--------------------------------------|-----------------------------------|---|---|-------------------|
| | min. suction pressure in bar(abs) | average suction pressure in bar(abs) | max. suction pressure in bar(abs) | max. final discharge pressure in bar(abs) | Flow rate in Nm ³ /h at average suction pressure and motor speed of 1430 rpm | Motor power in kW |
| HAUG.Mercure 22E 45-26 LM-L | 1.0 | 5.0 | 9.0 | 51 | 13.2 | 4.0 |
| HAUG.Mercure 22E 60-30 LM-L | 1.0 | 3.0 | 5.0 | 51 | 13.4 | 4.0 |

Oil-free booster compression of natural gas and biomethane

HAUG biomethane and natural gas booster compressors are used to feed natural gas networks or to raise the pressure between two natural gas network lines. An alternative use is the storage and use of biomethane or natural gas in a gas motor or in a thermal power station. Thanks to their oil-free and gas-tight operation mode, HAUG compressors are perfect to compress efficiently the climate-harming methane without leaks.



| HAUG.Mercure compressors for booster compression of natural gas and biomethane | | | | | | |
|--|-----------------------------------|--------------------------------------|-----------------------------------|---|---|-------------------|
| | min. suction pressure in bar(abs) | average suction pressure in bar(abs) | max. suction pressure in bar(abs) | max. final discharge pressure in bar(abs) | Flow rate in Nm ³ /h at average suction pressure and motor speed of 1430 rpm | Motor power in kW |
| HAUG.Mercure 21E 45 LM-L | 3.5 | 5.0 | 6.5 | 15 | 29.2 | 4.0 |
| HAUG.Mercure 21E 60 LM-L | 3.5 | 5.0 | 6.5 | 15 | 54.6 | 4.0 |
| HAUG.Mercure 22E 45-26 LM-L | 1.0 | 2.0 | 3.0 | 15 | 5.5 | 4.0 |
| HAUG.Mercure 22E 60-30 LM-L | 1.0 | 2.0 | 3.0 | 15 | 10.1 | 4.0 |